



This solenoid-operated 3-way, 2-position cartridge is a direct-acting, poppet-style directional valve. The valve is normally open between port 1 and port 2 with port 3 blocked. Energizing the valve connects port 2 to 3 and blocks port 1. All flow paths are bidirectional and blocked paths are blocked in both directions. Due to the poppet style construction, this valve has extremely low leakage.

CONFIGURATION

M	Control	Manual Override (Standard)
A	Poppet Configuration	Normally Open 1 to 2, Closed 2 to 3
N	Seal Material	Buna-N
(none)	Coil	No coil

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	7.5 gpm
Maximum Operating Pressure	5000 psi
Response Time - Typical	50 ms
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.@5000 psi
Manual Override Force Requirement	5 lbs/1000 psi @ Port 1
Manual Override Stroke	.10 in.
Switching Frequency	15000 cycles/hr
Solenoid Tube Diameter	.75 in.
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Seal kit - Cartridge	Buna: 990411007
Seal kit - Cartridge	Viton: 990411006
Seal and nut kit - Coil	Viton: 990770006
Model Weight	0.62 lb.

NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: DWDAMAN

CONTROL	(M) POPPET CONFIGURATION	(A) SEAL MATERIAL	(N) COIL *
M Manual Override (Standard)	A Normally Open 1 to 2, Closed 2 to 3	N Buna-N	No coil
X No Manual Override		E EPDM	212 DIN 43650-Form A, 12 VDC
D Twist/Lock (Dual) Manual Override		V Viton	224 DIN 43650-Form A, 24 VDC
L Twist/Lock (Detent) Manual Override			712 Twin Lead, 12 VDC
T Twist (Momentary) Manual Override			724 Twin Lead, 24 VDC
			912 Deutsch DT04-2P, 12 VDC
			924 Deutsch DT04-2P, 24 VDC

* Additional coil options are available

TECHNICAL FEATURES

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- Valves exhibit extremely low leakage rates; less than 10 drops/min. @ 5000 psi (0,7 cc/min @ 350 bar).
- This valve is suitable for load holding applications on port 3 only. In the event of power failure, the valve would spring closed.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control assembly has a mechanical life expectancy of approximately 7,000 cycles.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- This cartridge has several manual override choices, including no manual override. See the CONFIGURATION section. Please note: Manual override functionality is not compatible with weatherized coils.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.
- A wide variety of coil termination and voltage options are available, with and without surge protection. See the CONFIGURATION section.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Coil connector options offer ratings up to IP69K. See individual coil product pages for details. Additional weatherized coils and kits are available for more complete environmental protection.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



